CCS Technical Documentation
RH-34 Series Transceivers

Disassembly/Assembly

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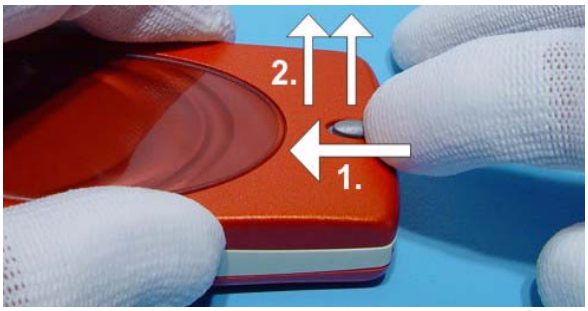
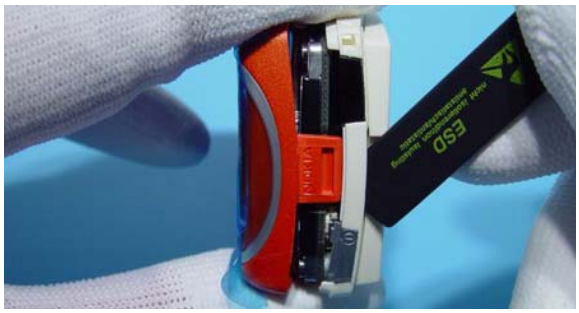
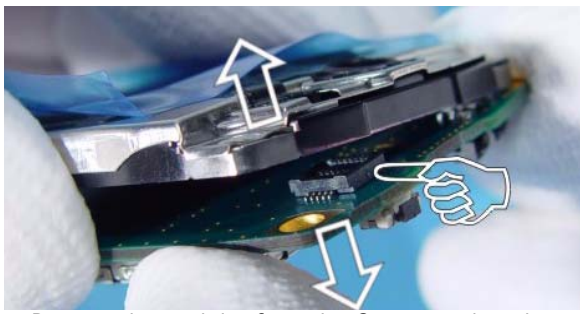
Step-by-Step Disassembly Instructions

Alway use ESD protection

Disassembly Instructions

Step-by-Step Disassembly Instructions (Model 6585)	
 **1.** Push the *Release Button* to the left before pulling up the *B-Cover.* Remove the battery and the SIM card.	 2. Unlock the top guidance to remove the *A-Cover.*
3. Unscrew the six T6 screws, using the shown order. *For assembly, the reverse order and a torque of 17Ncm must be used.*	 4. Remove the modules from the *C-cover* and unplug the display connector by pulling the modules apart carefully.

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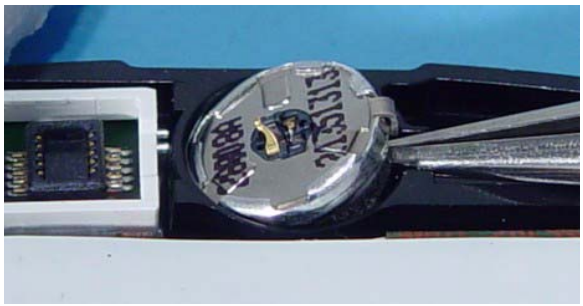
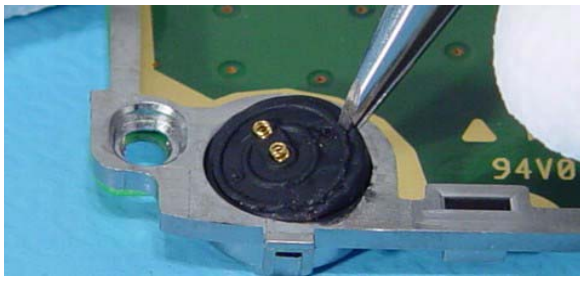
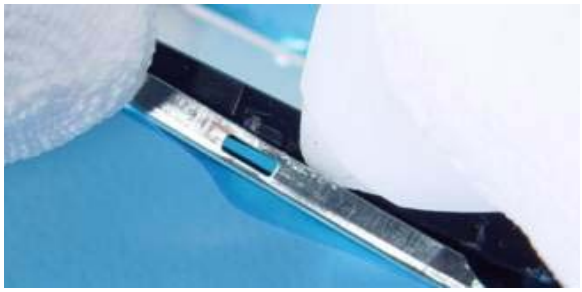
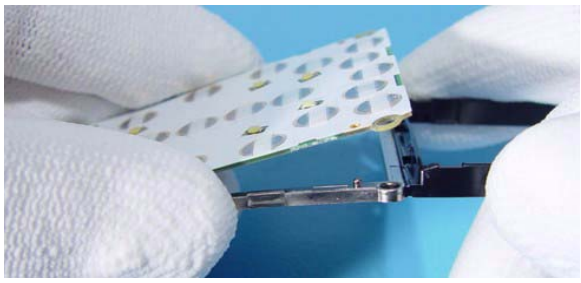
 5. The *Earpiece* is adhered with double-sided adhesive tape. Use new tape when mounting the *Speaker.*	 6. Remove the *Microphone*, being careful not to damage the spring contacts.
 7. Open the snaps with *SRT-6* on both sides of the Display Shield.	8. The Display Shield is hooked at the bottom edge.
9. Press the *LCD* off of the *LCD Frame*. Use a clean cloth as shown above.	 10. Bend the frame a bit, shift the *UI Board Module* to the right and then pull it up.

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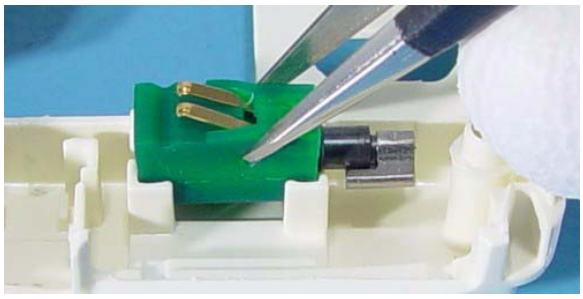
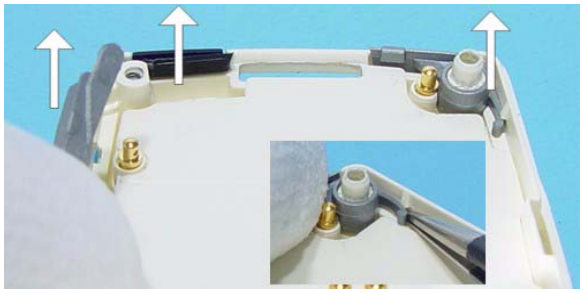
 11. To remove the DC Jack, insert tweezers between the spring contacts and under the jack. You will need to use some force to pull the jack upward.	 12. Grip the *Vibra Motor* as shown above and pull it off of its guidance.
 13. Use your fingers to remove the *Volume Key* and the *Infrared Window*. The *Power Key* must first be unlocked on the lower side (see inset).	 14. Use the *SRT-6* tool to unlock the *Antenna* on both sides.
 15. The *Antenna Pogo Pins* can be removed by using the torx driver to push them through the *C-Cover*.	 16. If you need to change the *Release Button*, you can use the SRT-6 to remove the button.

Assembly Instructions

Use the Disassembly Instructions in the reverse order to reassemble the handset.

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